



SPRINT 15 Owner's Manual

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RIGGING MANUAL





RIGGING MANUAL – SPRINT 15

The Sprint 15 rigging instructions are a comprehensive guide to rigging your SPRINT 15. Due to production supplies certain parts may be slightly modified from those shown.

This instruction manual is not a guide to sailing your craft and should not be considered as suitable for the purpose of learning to sail a catamaran. Windsport recommend

"The Catamaran Book" by Tom & Brian Phipps.

For additional help contact WINDSPORT INTERNATIONAL: Tel: +44 (0)1326 376191 or info@windsport.co.uk

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Windsport & Coastland (Catamaran Sailing Tuition)

The WINDSPORT is the only recommended catamaran sailing school, using a full range of upto-date catamarans and highly trained and experienced instructors: tuition is offered from Beginner to Squad/Championship coaching.

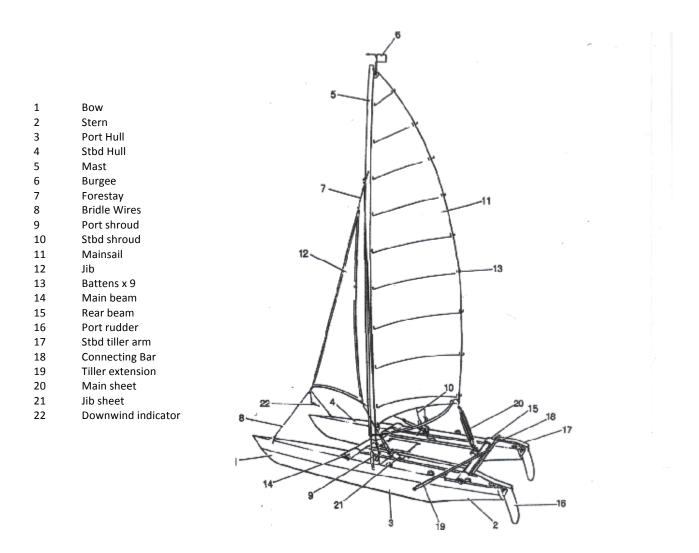
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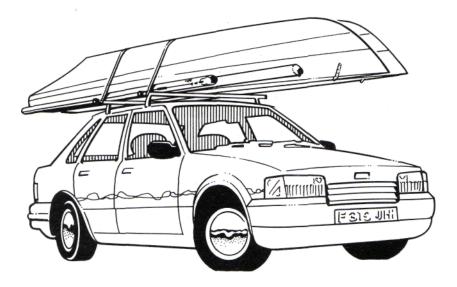
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GLOSSARY

AFT	Towards the back of the boat	MAST HEEL	Casting at base of mast
BATTEN	Plastic strip put into the sail	PORT	Left-hand side of craft looking forward
BOW	Front of the boat	SHACKLE	U-shaped piece of metal secured with a
BURGEE	Flag flown from top of mast		Pin, used for securing halyards to sails etc
BRIDLE WIRE	Connecting bow to forestay	SHROUD	Wire securing mast in position and
CLEW	Lower back end of sail		preventing it from falling sideways
FOOT	Bottom edge of sail	STARBOARD	Right-hand side of craft looking forward
FORWARD	Towards the boat front	STERN	Aft-most area of boat
FORESTAY	Front wire supporting mast	TACK	Lower forward corner of sail
GUNWHALE	Outer edge of boat	TILLER	Length of aluminium which fits into the
HALYARD	Rope or wire used to hoist/lower sails		rudder head to allow steerage
HEAD	Top corner of sail	TILLER EXTENSION	Length of aluminium connected to the
HOUNDS	Connecting point for wires		tiller by a universal joint which allows
JIB SHEET	Rope used to control position of jib		steerage whilst leaning out
	when under sail	TRAPEZE WIRE	Wire used to extend the body beyond
LEECH	Trailing edge of sail		gunwhale of boat
LEEWARD	Side of boat on which the mainsail	TRANSOM	Flat area across the back of boat to which
	is set when sailing		the rudder is hung
LUFF	Front edge of sail	WINDWARD	Side of boat opposite to which the mainsail
MAIN SHEET	Rope controlling the position of main sail		is set when sailing

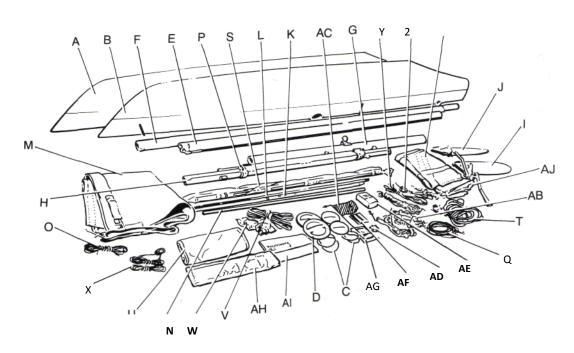


RIGGING YOUR SPRINT 15



REMOVING CATAMARAN FROM CAR ROOF

Remove all securing straps. Lift each hull and place on the ground. Remove spars, sails and other equipment. Lay out all parts of the boat and identify with the contents list. (Fig 1)



- Port hull
- Starboard hull
- 'O'Rings (2 large/2 small)
- Hatch covers (2 large/2 small)
- Lower mast section
- Upper mast section
- Main beam
- Rear beam
- Port rudder
- Starboard rudder
- Connecting bar
- Tiller extension

- Trampoline
- Trampoline tube
- Trampoline lacing line
- Р Toe straps
- Q Standing rigging: with trapeze wire (optional) : jib halyard (optional)
- Mainsail
- Mainsail battens(x7) S
- Main sheet
- Jib (optional)
- Jib sheets (optional)
- W Jib sheet blocks (optional)

- X Jib strop and carbine hook (optional)
- Main halyard
- Z Main sail down haul
- AB Traveller line
- AC Burgee
- AD Adhesive tape
- **AE Sponge**
- AF Wind indicators AG Knife/shackle key
- AH Paddle
- Al Instructional folder/sail numbers
- AJ Sail bag

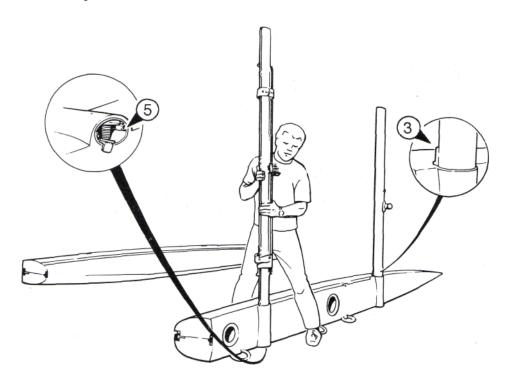
RIGGING YOUR SPRINT 15

Place the hulls on a flat area of ground approximately 3m apart with the trampoline track facing upper-most. See below. (If a suitable area is unavailable use 4 tyres or similar to protect your craft).

Select the main beam, Part G, check before insertion that the mast ball is facing towards the deck.

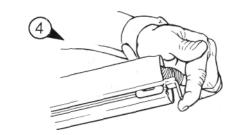
Slide the beam into the housing of one hull until the thrust pad meets the hull side, (Fig 3).

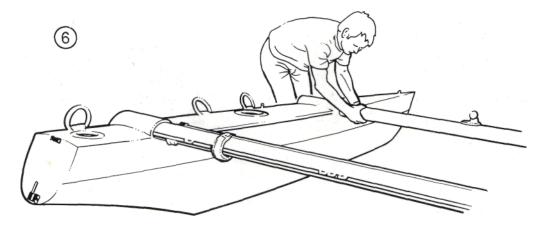
Select the rear beam, Part H. Check before insertion that the traveller track is facing towards the deck.



Raise the retaining clip at the beam end by pressing the spring to one side, (Fig 4). Insert the rear beam into its housing and slide home until the thrust pad meets the hull. Check that the retaining clip has dropped over the outer edge of the hull side, (Fig 5). Carefully pull the beams down into the horizontal position.

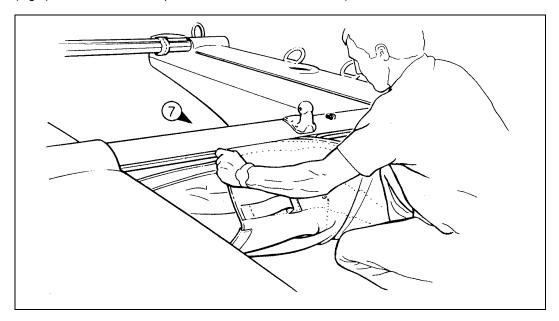
Carefully pull the beams down into the horizontal position. Raise the unattached hull and line up the beam housings. Slide the hull onto the beams making sure that the hull is moved in a parallel action. The hull is fully home when the thrust pads are against the inner hull side and the rear beam clip has dropped over the outer edge, (Fig 6).



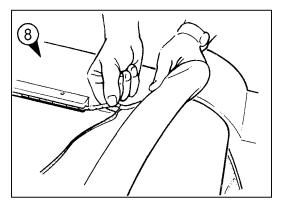


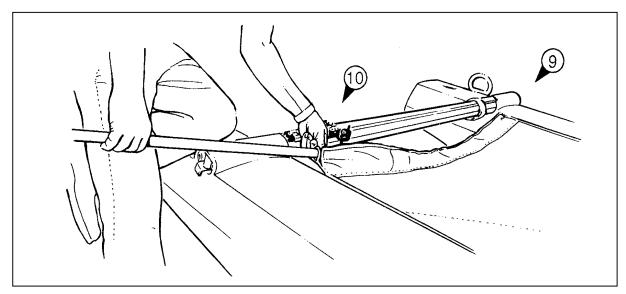
ADDING THE TRAMPOLINE

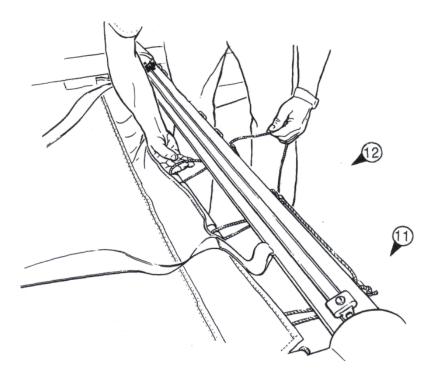
- Identify the trampoline (Part M) and lay it between the hulls with the webbing handles facing down.
- Identify the front edge and insert the bolt rope into the main beam as shown, (Fig 7). Check that the trampoline is in the centre of the beam).



- Take the side bolt ropes and slide them into the
- trampoline tracks on both hulls, (Fig 8).
- Carefully slide the trampoline back along the tracks an equal amount until it is fully inserted in the track, (Fig 9).
- Feed the trampoline tube into the sleeve at the back of the trampoline and push the loose ends of the trampoline bolt rope into either end, (Fig 10).

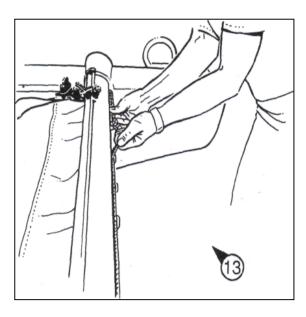


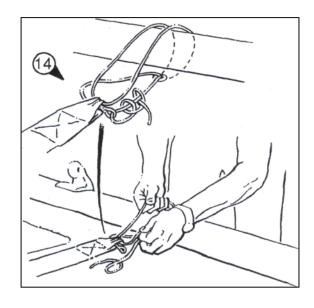


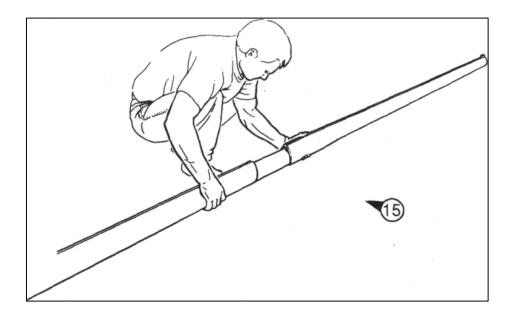


Identify the trampoline lacing line, Part 0, and tie it to the outer most beam slide, (Fig 11).

- * Lace the trampoline, (Fig 12), making sure that the slides are opposite the trampoline cut-outs and that the centre slide is not used.
- * Tension the trampoline and secure with a suitable knot. (You may find when the trampoline is new it will need several attempts to achieve maximum tension. This is best carried out immediately after sailing, Fig 13).
- * Identify the toe straps, Part P, and lace them to the front beam as shown, (Fig 14).

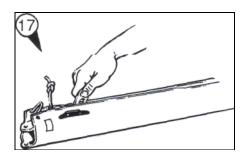






RAISING THE MAST

- * Slide the two halves of the mast together, (Fig 15). (Make sure there is no grit on the mating surfaces).
- * Identify the main halyard, Part Y and feed it into the halyard slot as shown, (Fig 16).
- * Slide the halyard down the luff groove using a knife, or similar, and retrieve the lower end via the halyard roller finishing with a stopper knot as shown, (Fig 17).



Place the mast on the mast ball facing aft and use the mast pin to secure it on the heel as shown, (Fig 18). Lay the mast carefully on the rear beam using some suitable padding ie transport packing or similar for protection.



